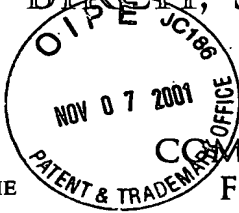


BIRCH, STEWART, KOLASCH & BIRCH, LLP

P.O. Box 747 • Falls Church, Virginia 22040-0747
Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

ATTORNEY DOCKET NO.
3782-0153P



PLEASE NOTE:
YOU MUST
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FOLLOWING:

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

"Method for making a product"

Insert Title: ➔

the specification of which is attached hereto. If not attached hereto,

Fill in Appropriate
Information —
For Use ➔
Without
Specification
Attached:

the specification was filed on August 30, 2001 as
United States Application Number 09/941 871 ;
and amended on _____ (if applicable); and/or
the specification was filed on _____ as PCT
International Application Number _____ ; and was
amended under PCT Article 19 on _____ (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

Priority Claimed

Insert Priority
Information: ➔
(if appropriate)

PCT/SE00/01667 (Number)	Sweden (Country)	August 30, 2000 (Month / Day / Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
PCT/SE00/02640 (Number)	Sweden (Country)	December 22, 2000 (Month / Day / Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
PCT/SE00/02641 (Number)	Sweden (Country)	December 22, 2000 (Month / Day / Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
PCT/SE00/02659 (Number)	Sweden (Country)	December 22, 2000 (Month / Day / Year Filed)	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
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Insert Provisional
Application(s): ➔
(if any)

60/276 027 (Application Number)	March 16, 2001 (Filing Date)
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All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months (6 Months for Designs) Prior to the Filing Date of This Application:

Insert Requested
Information: ➔
(if appropriate)

Country	Application Number	Date of Filing (Month / Day / Year)
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I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

Raymond C. Stewart	(Reg. No. 21,066)	Terrell C. Birch	(Reg. No. 19,382)
Joseph A. Kolasch	(Reg. No. 22,463)	James M. Slattery	(Reg. No. 28,380)
Bernard L. Sweeney	(Reg. No. 24,448)	Michael K. Mutter	(Reg. No. 29,680)
Charles Gorenstein	(Reg. No. 29,271)	Gerald M. Murphy, Jr.	(Reg. No. 28,977)
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Andrew D. Meikle	(Reg. No. 32,868)	Marc S. Weiner	(Reg. No. 32,181)
Joe McKinney Muncy	(Reg. No. 32,334)	John A. Castellano	(Reg. No. 35,094)
Donald J. Daley	(Reg. No. 34,313)	John W. Bailey	(Reg. No. 32,881)

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full Name of First or
Sole Inventor:
Insert Name of
Inventor →
Insert Date This
Document is Signed



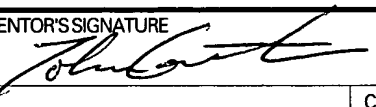
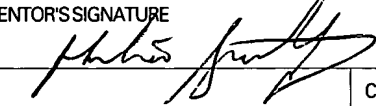

Insert Residence →
Insert Citizenship →
Insert Post Office
Address →

Full Name of Second
Inventor, if any:
see above

Full Name of Third
Inventor, if any
see above

Full Name of Fourth
Inventor, if any
see above

Full Name of Fifth
Inventor, if any
see above

GIVEN NAME Björn	FAMILY NAME Sahlberg	INVENTOR'S SIGNATURE 	DATE* 5-Oct-2001
Residence (City, State & Country) Stockholm, Sweden		CITIZENSHIP Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country) Birkagatan 17, 113 36 Stockholm, Sweden			
GIVEN NAME Björn	FAMILY NAME Fransson	INVENTOR'S SIGNATURE 	DATE* 5-Oct-2001
Residence (City, State & Country) Bromma, Sweden		CITIZENSHIP Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country) Svartviksslingan 67, 167 38 Bromma, Sweden			
GIVEN NAME Johan	FAMILY NAME Gustavsson	INVENTOR'S SIGNATURE 	DATE* 5-Oct-2001
Residence (City, State & Country) Huddinge, Sweden		CITIZENSHIP Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country) Allévägen 8, 141 39 Huddinge, Sweden			
GIVEN NAME Martin	FAMILY NAME Sandström	INVENTOR'S SIGNATURE 	DATE* 5-Oct-2001
Residence (City, State & Country) Sundbyberg, Sweden		CITIZENSHIP Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country) Gjuteribacken 21 B, 172 65 Sundbyberg, Sweden			
GIVEN NAME Roger	FAMILY NAME Åström	INVENTOR'S SIGNATURE 	DATE* 5-Oct-2001
Residence (City, State & Country) Stockholm, Sweden		CITIZENSHIP Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country) Erstagatan 29, 116 36 Stockholm, Sweden			

* DATE OF SIGNATURE

Full Name of
Inventor:
Insert Name of Inventor
Insert Date This
Document is Signed
Insert Residence
Insert Citizenship

Insert Post Office
Address.

Full Name of
Inventor, if any:
see above

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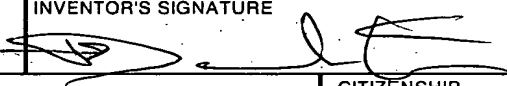
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Inventor, if any:
see above

GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Jan	B. Andersson	see separate Declaration	
RESIDENCE (City, State & Country)		CITIZENSHIP	
Sunny Vale, USA		Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
824 Coventry Court, Sunny Vale, Ca. 94087, USA			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Petter	Ericson	see separate Declaration	
RESIDENCE (City, State & Country)		CITIZENSHIP	
Malmö, Sweden		Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Industrigatan 2 B, 212 14 Malmö, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Danevert	Åsbrink		8 Oct - 2001
RESIDENCE (City, State & Country)		CITIZENSHIP	
Sundbyberg, Sweden		Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Fylkesvägen 6, 174 46 Sundbyberg, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
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Joseph A. Kolasch	(Reg. No. 22,463)	James M. Slattery	(Reg. No. 28,380)
Bernard L. Sweeney	(Reg. No. 24,448)	Michael K Mutter	(Reg. No. 29,680)
Charles Gorenstein	(Reg. No. 29,271)	Gerald M. Murphy, Jr.	(Reg. No. 28,977)
Leonard R. Svensson	(Reg. No. 30,330)	Terry L. Clark	(Reg. No. 32,644)
Andrew D. Meikle	(Reg. No. 32,868)	Marc S. Weiner	(Reg. No. 32,181)
Joe McKinney Muncy	(Reg. No. 32,334)	John A. Castellano	(Reg. No. 35,094)
Donald J. Daley	(Reg. No. 34,313)	John W. Bailey	(Reg. No. 32,881)

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Full Name of First or
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Insert Name of
Inventor →

Insert Date This
Document is Signed

Insert Residence
Insert Citizenship →

Insert Post Office
Address →

Full Name of Second
Inventor, if any:
see above

Full Name of Third
Inventor, if any
see above

Full Name of Fourth
Inventor, if any
see above

Full Name of Fifth
Inventor, if any
see above

GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Björn	Sahlberg	see separate Declaration	
Residence (City, State & Country)			CITIZENSHIP
Stockholm, Sweden			Sweden
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Birkagatan 17, 113 36 Stockholm, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Björn	Fransson	see separate Declaration	
Residence (City, State & Country)			CITIZENSHIP
Bromma, Sweden			Sweden
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Svartviksslingan 67, 167 38 Bromma, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Johan	Gustavsson	see separate Declaration	
Residence (City, State & Country)			CITIZENSHIP
Huddinge, Sweden			Sweden
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Allévägen 8, 141 39 Huddinge, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Martin	Sandström	see separate Declaration	
Residence (City, State & Country)			CITIZENSHIP
Sundbyberg, Sweden			Sweden
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Gjuteribacken 21 B, 172 65 Sundbyberg, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Roger	Åström	see separate Declaration	
Residence (City, State & Country)			CITIZENSHIP
Stockholm, Sweden			Sweden
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Erstagatan 29, 116 36 Stockholm, Sweden			

* DATE OF SIGNATURE

Insert Name of Inventor:
Insert Date This Document is Signed
Insert Residence
Insert Citizenship

Insert Post Office Address

Insert Name of Inventor, if any:
see above

Insert Name of Inventor, if any:
see above

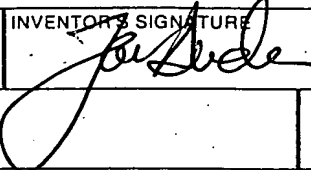
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GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Jan	B. Andersson		Oct 16, 2001
RESIDENCE (City, State & Country)		CITIZENSHIP	
Sunny Vale, USA		Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
824 Coventry Court, Sunny Vale, Ca. 94087, USA			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Petter	Ericson	see separate Declaration	
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GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
Danevert	Åsbrink	see separate Declaration	
RESIDENCE (City, State & Country)		CITIZENSHIP	
Sundbyberg, Sweden		Sweden	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
Fylkesvägen 6, 174 46 Sundbyberg, Sweden			
GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	*DATE
RESIDENCE (City, State & Country)		CITIZENSHIP	
POST OFFICE ADDRESS (Complete Street Address including City, State & Country)			
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Insert Title:

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Insert Provisional
Application(s):
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60/276 027 March 16, 2001
(Application Number) (Filing Date)

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Insert Prior U.S.
Application(s):
(if any)

_____	_____	_____
(Application Number)	(Filing Date)	(Status — patented, pending, abandoned)
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(Application Number)	(Filing Date)	(Status — patented, pending, abandoned)

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

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**PLEASE NOTE:
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FOLLOWING:**

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Sole Inventor:
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Inventor →
Insert Date This
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Insert Residence →
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Full Name of Third
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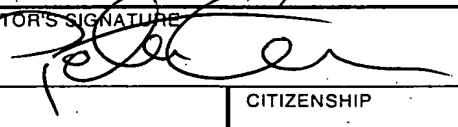
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